

LIST OF PARTS

FOR

CONSEW

MODEL

327



CONSOLIDATED SEWING MACHINE

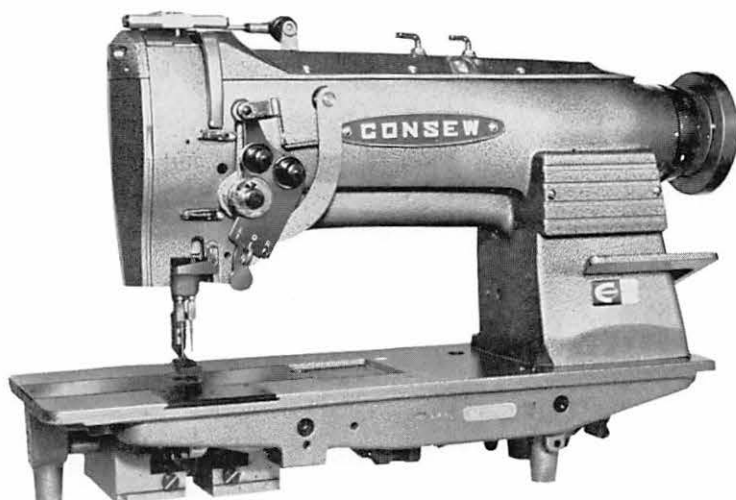


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Model 327

Fig. No.	Part No.	Quantity	Name
1	10524	1	Screw for thread take up lever hinged stud
2	11039	1	Thread take up lever
3	10597	1	Screw for 11004
4	11004	1	Oil regulator
5	15086	1	Oil regulator spring
6	8040	1	Screw for 15086
7	11142	1	Washer for 8040
8	11012	1	Oil reservoir oil wick
9	15034	1	Oil regulator vinyl pipe
10	11024	2	Felt for 10562 (large)
11	15665	1	Balance wheel
12	10576	1	Balance wheel set screw (A)
13	10579	1	Balance wheel set screw (B)
14	10571	1	Screw for 13074
15	13074	1	Arm shaft ball bearing adaptor
16	10568	1	Ball bearing retaining washer
17	15033	1	Oil wick for 15011
18	10506	1	Arm shaft oil packing stop screw
19	15011	1	Arm shaft
20	10566	2	Screw for 13075
21	13075	1	Arm shaft ball bearing collar
22	10567	1	Arm shaft ball bearing
23	10577	1	Balance wheel adjusting screw
24	10522	1	Needle bar crank set screw (B)
25	10521	1	Needle bar crank position screw
26	10520	1	Needle bar crank
27	10524	1	Screw for 10523 (A)
28	10764	1	Screw for 10523 (B)
29	10563	1	Washer for 10562
30	10761	1	Screw for 10562
31	11154	1	Lifting lever spring set screw
32	10562	1	Arm shaft bushing (front)
33	10729	1	Oil wick for 10562
34	10725	2	Felt for 10562
35	10621	1	Arm shaft connecting belt
36	10569	1	Arm shaft connecting belt pulley
37	10570	1	Position screw for 10569
38	10524	1	Set screw for 10570
39	10571	1	Screw for 10569
40	10574	2	Arm shaft connecting belt pulley spring flange

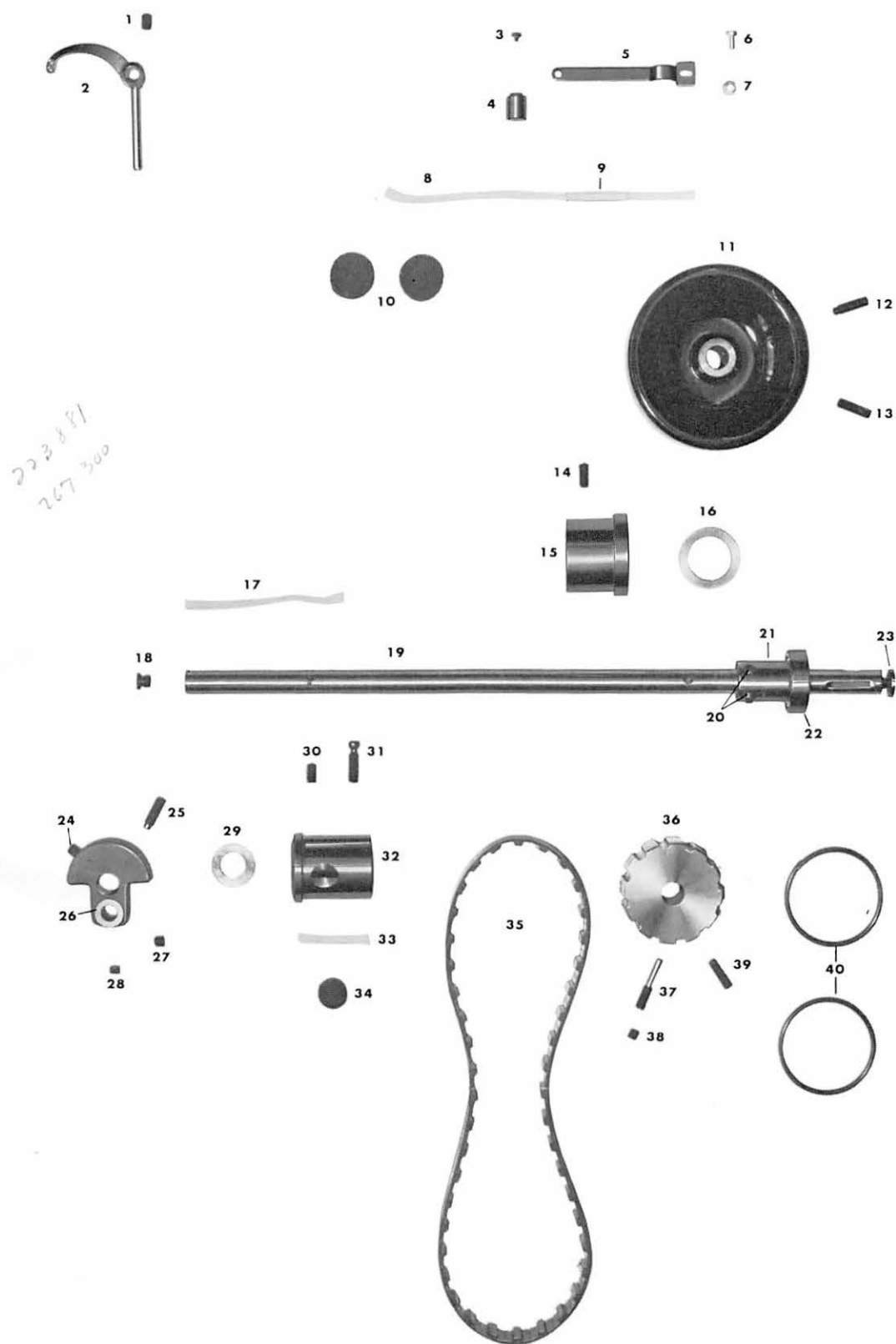


Fig. No.	Part No.	Quantity	Name
1	16256	1	Screw for 16255 (short)
2	50109	1	Screw for 16255 (long)
3	50134	2	Pin for 16255
4	16255	1	Needle bar rock frame base
5	4070	1	Screw for 16247
6	16257	1	Face plate
7	11426	1	Stop ring for 16247
8	16247	1	Needle bar rock frame stud
9	16246	1	Needle bar rock frame
10	16250	1	Stud for 16249
11	16251	1	Oil wick for 16250
12	16254	1	Needle bar rock frame pin
13	16252	1	Screw for 16249
14	16249	1	Slide block for needle stop
15	16253	1	Bushing for 16223
16	16221	2	Needle bar bushing
17	16216	1	Needle bar position guide bracket
18	16217	2	Screw for 16216
19	16211	1	Needle bar connecting stud
20	10726	1	Wick for 16211
21	16209	1	Eccentric for 16207
22	11042	1	Oil wick for 16205
23	16205	1	Take up lever hinged stud
24	16204	1	Take up lever driving stud
25	10728	1	Oil wick for 16204
26	10726	1	Oil wick for 16208
27	16208	1	Needle bar connecting link stud
28	16207	1	Needle bar connecting link
29	16210	1	Clamp screw for 16207
30	10551	1	Needle bar eccentric link oil guard
31	4228	1	Screw for 16218 (upper)
32	16219	1	Screw for 16218 (lower)
33	16218	1	Needle bar position guide plate
34	16213	4	Needle bar position guide set screw
35	16214	2	Liner for 16213
36	16212	2	Needle bar position guide
37	16215	4	Needle bar position guide ratchet
38	16220	2	Needle bar
39	16241	2	Needle clamp regulating screw
40	16242	2	Needle clamp set screw
41	16243	2	Needle set screw
42	16236 to 9	2	Needle clamp
43	16245	2	Needle clamp thread guide set screw
44	16244	2	Needle clamp thread guide
45	11194	2	Needle
46	16222	2	Needle bar thumb screw
47	16223	2	Needle stopping stud
48	16224	2	Needle stopping stud spring
49	16225	2	Needle stopping stud collar
50	16227	2	Steel ball guide block
51	16226	12	Steel ball
52	16231	2	Steel ball guide stud nut (long)
53	16230	2	Steel ball guide stud nut (short)
54	16229	2	Steel ball guide stud spring
55	16232	2	Steel ball guide stud slide block
56	16228	2	Steel ball guide stud
57	16233	2	Needle bar spring
58	16235	2	Screw for 16234
59	16234	2	Needle bar liner
60	10650	1	Screw for 10551

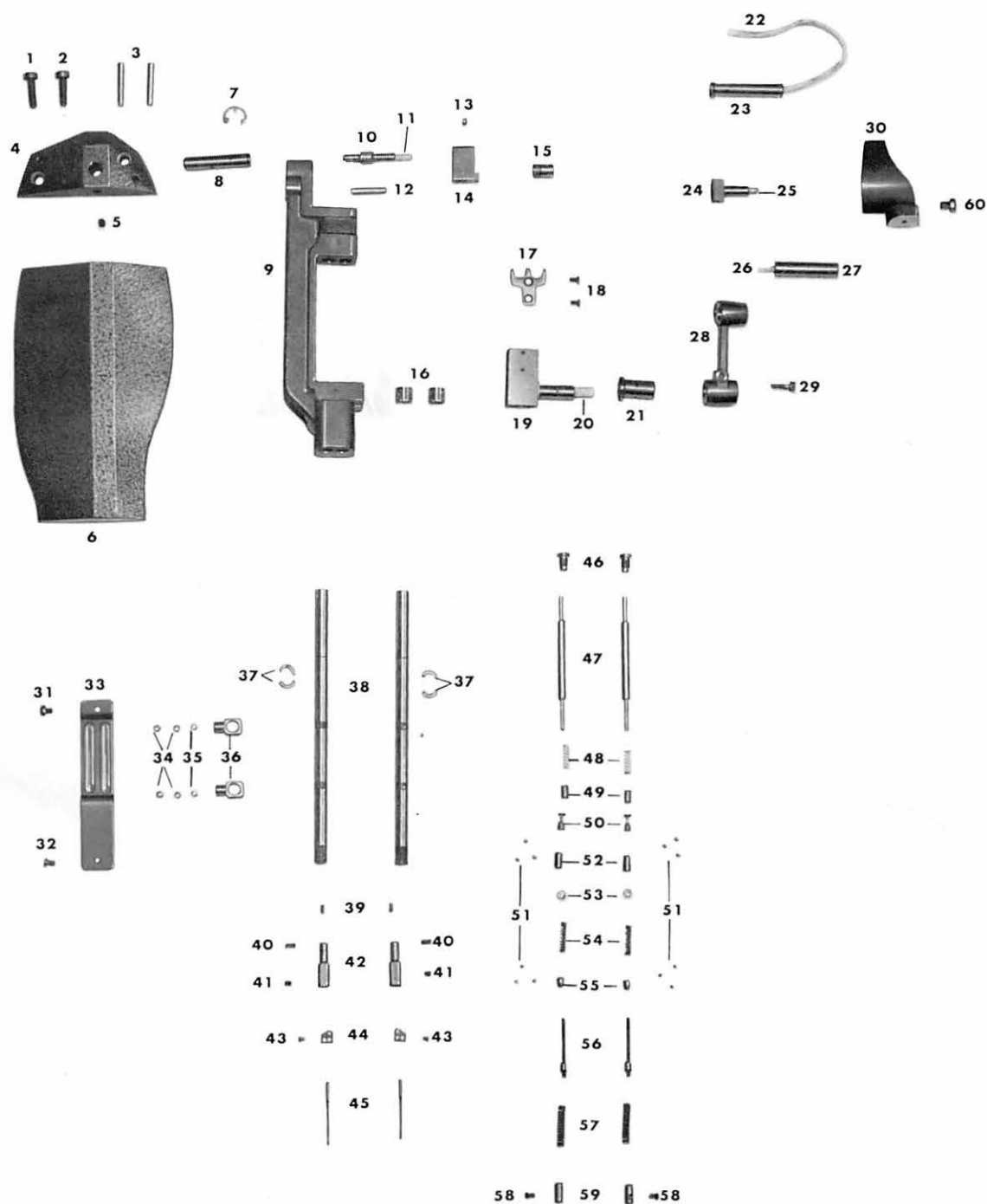


Fig. No.	Part No.	Quantity	Name
1	16272	2	Connecting joint
2	4135	2	Nut for 16273
3	16273	1	Connecting rod
4	16261	1	Needle bar change over frame
5	16263	1	Needle bar change over frame eccentric
6	4070	1	Screw for 16263
7	16264	1	Needle bar change over frame washer
8	8044	2	Set screw for 16264
9	16275	1	Change over shaft crank
10	11176	2	Screw for 16275
11	16269	4	Change over frame thumb screw
12	16268	4	Change over frame spring
13	16270	2	Change over frame guide pin (short)
14	16271	2	Change over frame guide pin (long)
15	16267	1	Change over frame connecting pin
16	16265	1	Change over frame connection
17	3052	1	Screw for 16265
18	16262	1	Needle bar change over frame pin
19	16274	1	Change over shaft
20	16259	1	Arm top cover
21	11007	1	Oil level indicator
22	16258	1	Presser bar upper bushing
23	7041	2	Screw for 16260
24	16260	1	Take up lever cover
25	16285	1	Releasing lever stud nut
26	16284	1	Releasing lever stud
27	16286	1	Releasing lever stud spring
28	16287	1	Releasing lever stud washer
29	16280	1	Tension bracket
30	16282	1	Releasing lever hinge screw
31	16283	1	Releasing lever hinge screw spring
32	16281	1	Releasing lever
33	16278	1	Change over lever pin
34	16279	1	Change over lever stop screw
35	16276	1	Change over lever

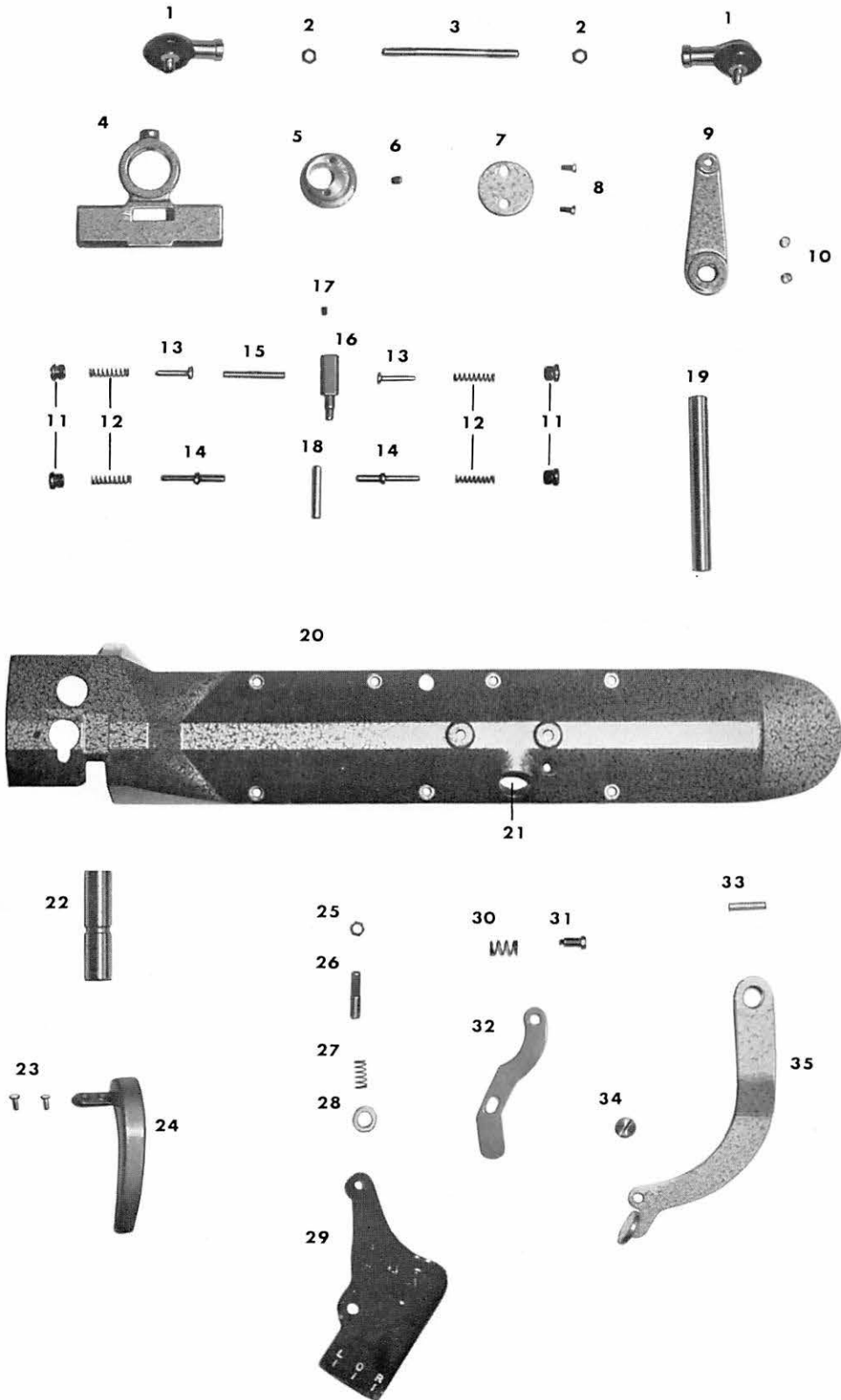


Fig. No.	Part No.	Quantity	Name
1	10761	1	Screw for 10543
2	10543	1	Presser bar position guide
3	16258	1	Presser bar bushing (upper)
4	10761	2	Screw for 16258 & 10539
5	10532	1	Screw for 10541
6	10541	1	Presser bar position guide bracket
7	10858	1	Lock washer for 10857
8	10857	1	Presser bar lifting bracket
9	10660	1	Presser bar lifting hinge screw
10	10659	1	Presser bar lifter
11	10532	1	Screw for 10549
12	10549	1	Presser bar spring bracket
13	10539	1	Presser bar bushing (lower)
14	10540	1	Presser bar
15	10664	1	Presser foot screw
16		1	Presser foot (see attached sheet)
17	10548	1	Presser bar lifting bracket guide screw
18	10712	2	Screw for 10710 & 10711
19	10710	1	Knee lifter lifting lever
20	10711	1	Knee lifter connecting lever
21	13059	1	Knee lifter lifting lever spring
22	11156	1	Presser bar spring regulating screw
23	10706	1	Presser bar spring support screw
24	10705	1	Presser bar spring (flat)
25	15076	1	Set pin for 15075
26	15075	1	Knee lifter connecting lever lifting rod
27	10561	1	Screw for 10714
28	10714	1	Lifting rod spring collar
29	10561	1	Screw for 10717
30	10717	1	Lifting rod roller bracket
31	10719	1	Lifting rod roller hinged screw
32	10718	1	Lifting rod roller

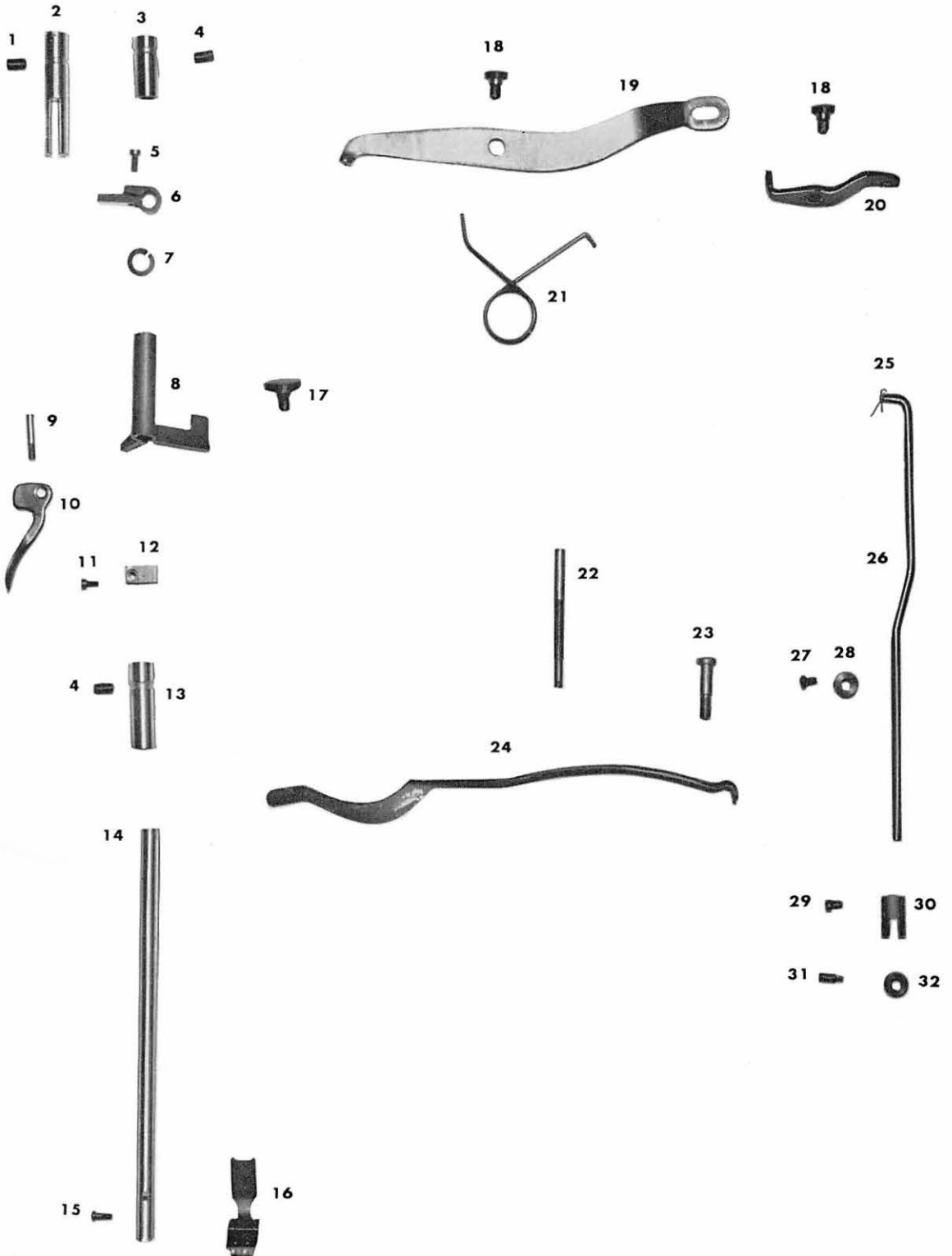


Fig. No.	Part No.	Quantity	Name
1	10685	3	Thread guide set screw
2	10682	1	Thread guard (upper)
3	11160	1	Thread guard (middle)
4	10684	1	Thread guard (lower)
5	10545	1	Tension bracket set screw
6	15517	1	Thread retainer
7	10679	2	Tension release lever hinge screw
8	10678	1	Tension release lever
9	10720	1	Tension release lever rod
11	10791	2	Tension bracket pin
12	10789	2	Tension stud
13	10790	1	Tension release plunger (short)
14	10952	1	Tension release plunger (long)
15	10691	4	Thread disc
16	10692	2	Tension release washer
17	12048	2	Tension release spring
18	10697	5	Tension thumb nut
19	10951	1	Tension stud
20	8060	1	Screw for 10951
21	10690	1	Thread controller spring stop
22	10650	1	Screw for 10690
23	10953	1	Thread controller spring
24	10694	2	Thread controller disc
25	10954	1	Screw for 10694
26	15514	1	Oiling wick No. 4
27	15511	1	Vinyl pipe No. 4
28	15069	1	Oiling wick No. 1
29	15063	1	Vinyl pipe No. 1
30	15071	1	Oiling wick No. 3
31	15065	1	Vinyl pipe No. 3
32	15070	1	Oiling wick No. 2
33	15064	1	Vinyl pipe No. 2
34	15515	1	Oiling wick No. 5
35	15512	1	Vinyl pipe No. 5
36	15508	1	Vinyl pipe guard (C)
37	15084	1	Vinyl pipe guard (B)
38	15083	1	Vinyl pipe guard (A)
39	6333	3	Screw for 15508, 15084 & 15083
40	11108	1	Screw for 11105
41	11105	1	Oil reservoir
42	11106	1	Felt for 11105

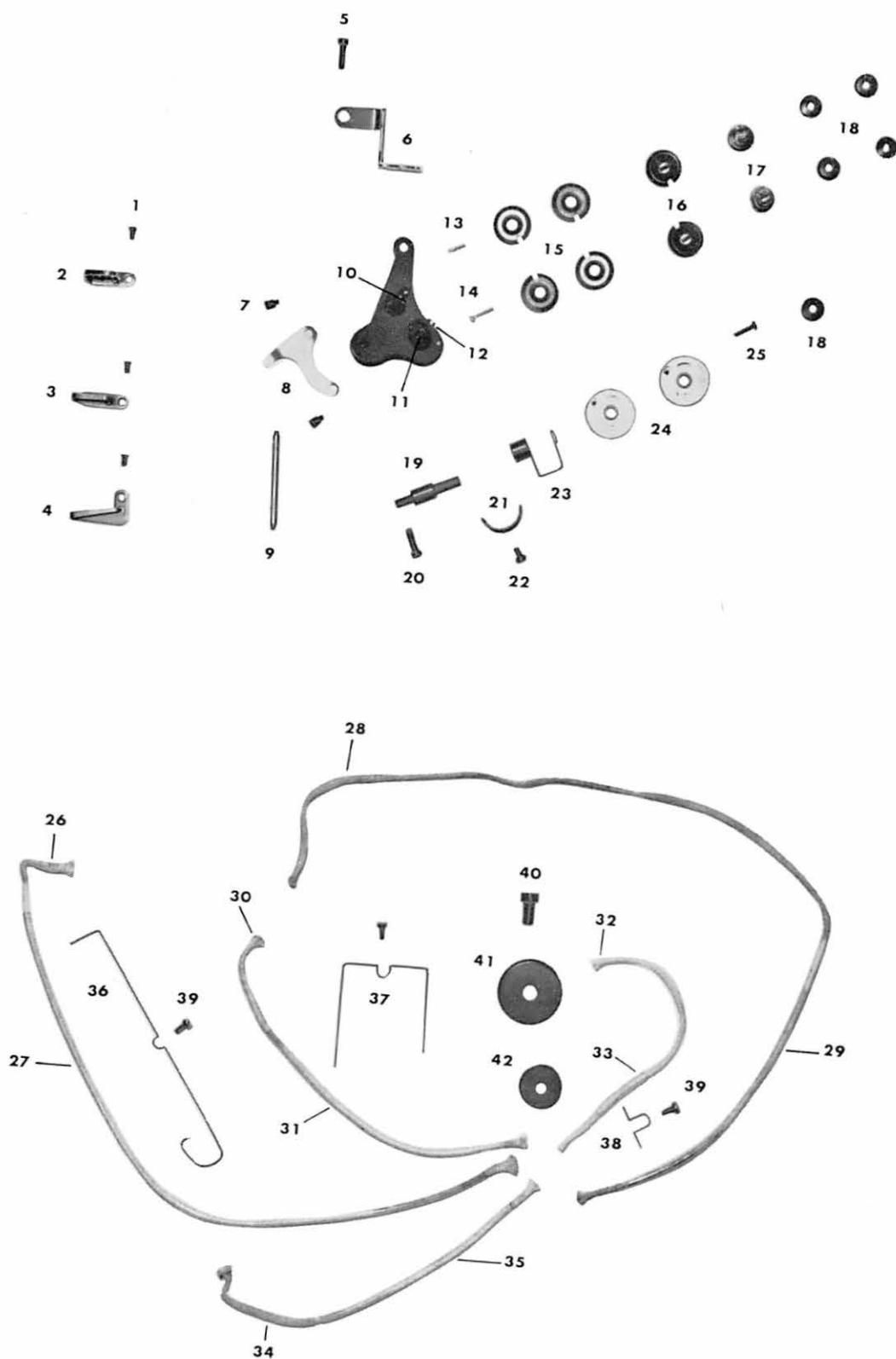


Fig. No.	Part No.	Quantity	Name
1	11006	2	Top arm thread guide
2	13076	2	Nut for 13076
3	6604	7	Screw for 13076
4	15004	1	Gasket for arm top cover
5	15039	6	Set screw for 15036
6	15036	1	Face plate hinge connection
7	15039	2	Screw for 15037
8	15037	1	Face plate spring
9	15038	1	Face plate rubber
10	8040	2	Screw for 15006
11	15006	1	Arm side cover
12	10041	1	Bed slide (left) 1/8''
	10042	1	Bed slide (left) 3/16'' to 1/4''
	10043	1	Bed slide (left) 5/16''
	10044	1	Bed slide (left) 3/8''
	10045	1	Bed slide (left) 1/2''
	10060	1	Bed slide (right) 1/8'' to 3/16''
13	10061	1	Bed slide (right) 1/4'' to 3/8''
	10062	1	Bed slide (right) 1/2''
14	13085	1	Screw for 11166
15	11166	1	Slide plate
16	10667	1	Bed slide stop
17	10668	1	Bed slide stop spring

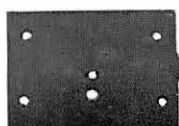
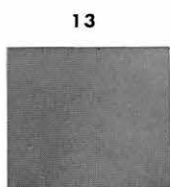
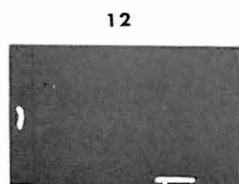
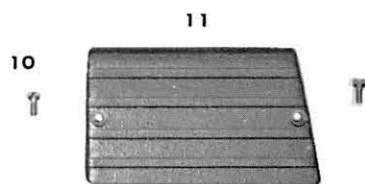
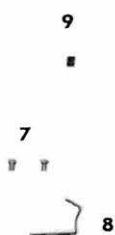
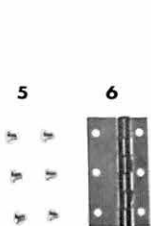
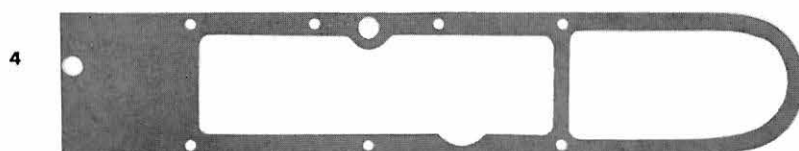
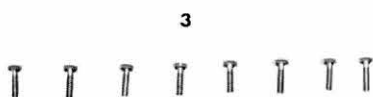


Fig. No.	Part No.	Quantity	Name
1	10524	1	Screw for 15015
2	15015	2	Needle bar rock frame rock shaft bushing
3	10571	1	Screw for 15015
4	10578	1	Needle bar rock frame rock shaft
5	10561	1	Screw for 10560
6	10560	1	Needle bar rock frame position bracket
7	10582	1	Needle bar rock frame slide block
8	10580	1	Needle bar rock frame slide block stud
9	10581	1	Screw for 10580
10	15016	1	Needle bar rock frame rock shaft crank
11	10519	1	Screw for 15016
12	8014	1	Hinge screw for 10756
13	8105	1	Nut for 8014
14	10756	1	Needle bar rock frame rock shaft crank connection
15	10779	1	Oil wick push pin
16	10778	1	Oiling wick for 10756
17	10601	2	Feed dog set screw
18		1	Feed dog (see attached sheet)
19	11066	1	Feed dog support screw
20	11067	1	Nut for 11066
21	11065	1	Feed bar
22	10658	1	Screw for 10637
23	10637	1	Feed lifting cam
24	10597	1	Screw for 10596
25	10596	1	Felt for 10595
26	10595	1	Feed lifting cam fork
27	10599	1	Washer for 10598
28	10598	1	Feed lifting cam fork screw
29	10588	1	Feed driving rock shaft bushing (front)
30	10764	4	Screw for 10593
31	10593	2	Feed driving rock shaft stop collar
32	10763	1	Feed driving rock shaft bushing (rear)
33	3036	1	Nut for 10758
34	15018	1	Washer for 15017
35	15017	1	Needle bar rock frame regulating pipe
36	10758	1	Hinge screw for 10756
37	15019	1	Feed driving rock shaft bell crank
38	10754	1	Screw for 15019
39	10587	1	Feed driving rock shaft
40	10602	1	Feed bar screw stud
41	10636	1	Nut for 10602
42	11069	4	Felt for 10588 & 10763
43	11071	2	Packing for 11070
44	11070	2	Oil stop screw for 10588 & 10763
45	10761	3	Screw for 10588
46	11068	2	Liner for 10588 & 10763
47	10522	1	Screw for 10588 & 10763

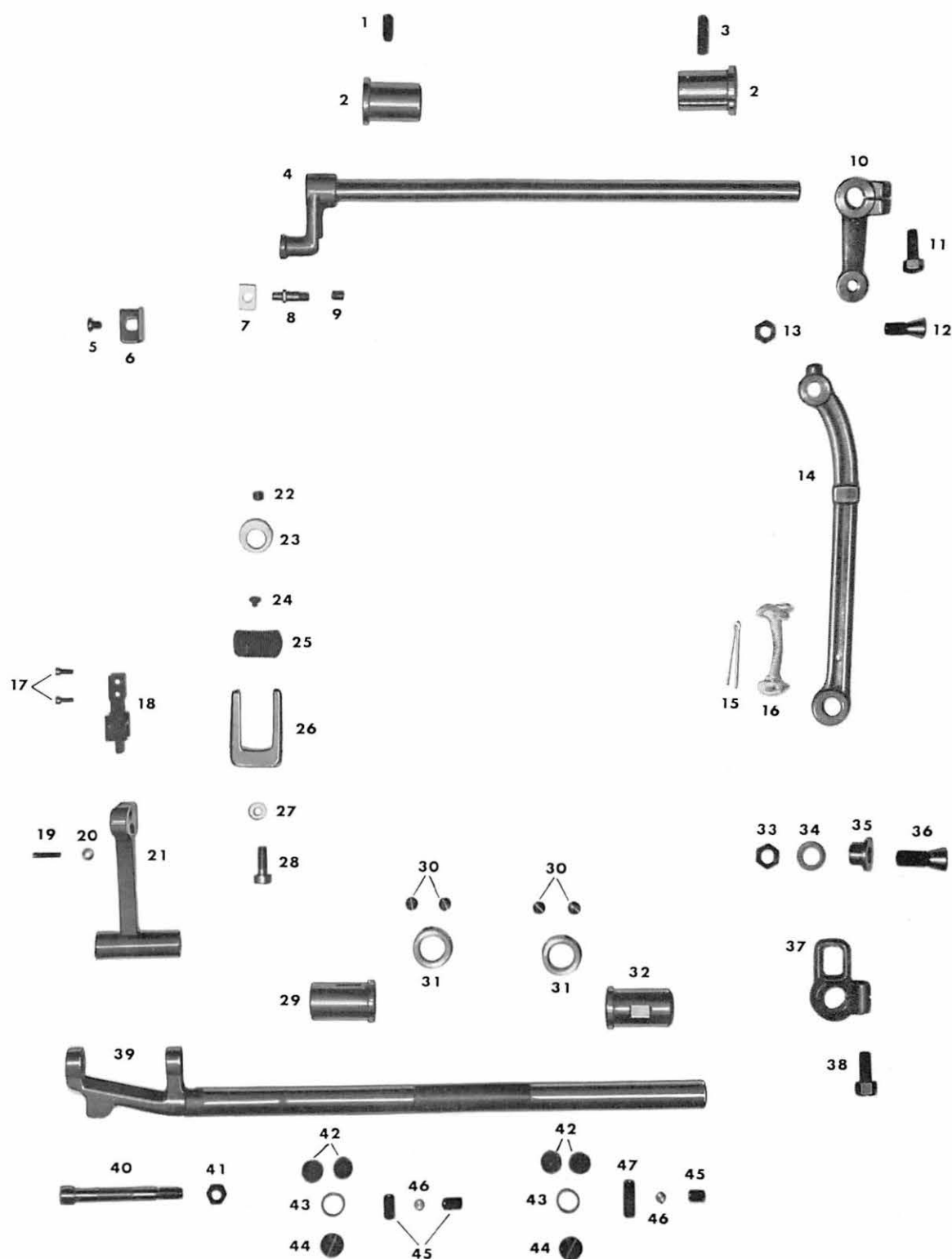


Fig. No.	Part No.	Quantity	Name
1	11085	1	Hook driving shaft oil stop screw
2	11069	2	Felt for 10605
3	10671	1	Feed regulating stud (large)
4	10673	1	Feed regulating stud spring
5	10674	1	Feed regulating stud spring clip
6	12134	1	Hook driving shaft
7	11080	1	Felt for 10950
8	10950	1	Hook driving shaft bushing (front)
9	10571	1	Screw for 10950
10	15610	2	Hook driving gear (spiral)
11	10658	2	Screw for 15610 (A)
12	10767	2	Screw for 15610 (B)
13	10729	1	Oiling wick for 10605
14	10605	1	Hook driving shaft bushing
15	10522	1	Screw for 10605
16	10606	1	Hook driving shaft ball bearing adaptor
17	10571	1	Screw for 10606
18	10574	1	Arm shaft connecting belt pulley spring flange
19	10567	1	Hook driving shaft ball bearing
20	10941	1	Hook driving shaft connecting belt pulley
21	10612	2	Screw for 10941
22	10632	1	Feed driving eccentric
23	10634	1	Feed driving eccentric pin
24	10627	1	Feed driving flange
25	10626	1	Feed driving eccentric adjusting disc
26	10625	1	Feed driving eccentric adjusting disc spring
27	10623	1	Collar for 10625
28	10566	2	Screw for 10623
29	10631	1	Feed driving eccentric friction gib
30	10629	2	Screw for 10631
31	10630	2	Position screw for 10631
32	10628	1	Screw for 10627 (A)
33	10765	1	Screw for 10627 (B)
34	10607	1	Lower shaft ball bearing collar
35	10658	1	Screw for 10607 (A)
36	10566	1	Screw for 10607 (B)
37	10608	1	Lower shaft ball bearing retainer washer
38	10609	3	Screw for 10608
39	10597	2	Screw for 10822
40	10822	1	Arm shaft connecting belt timing plate

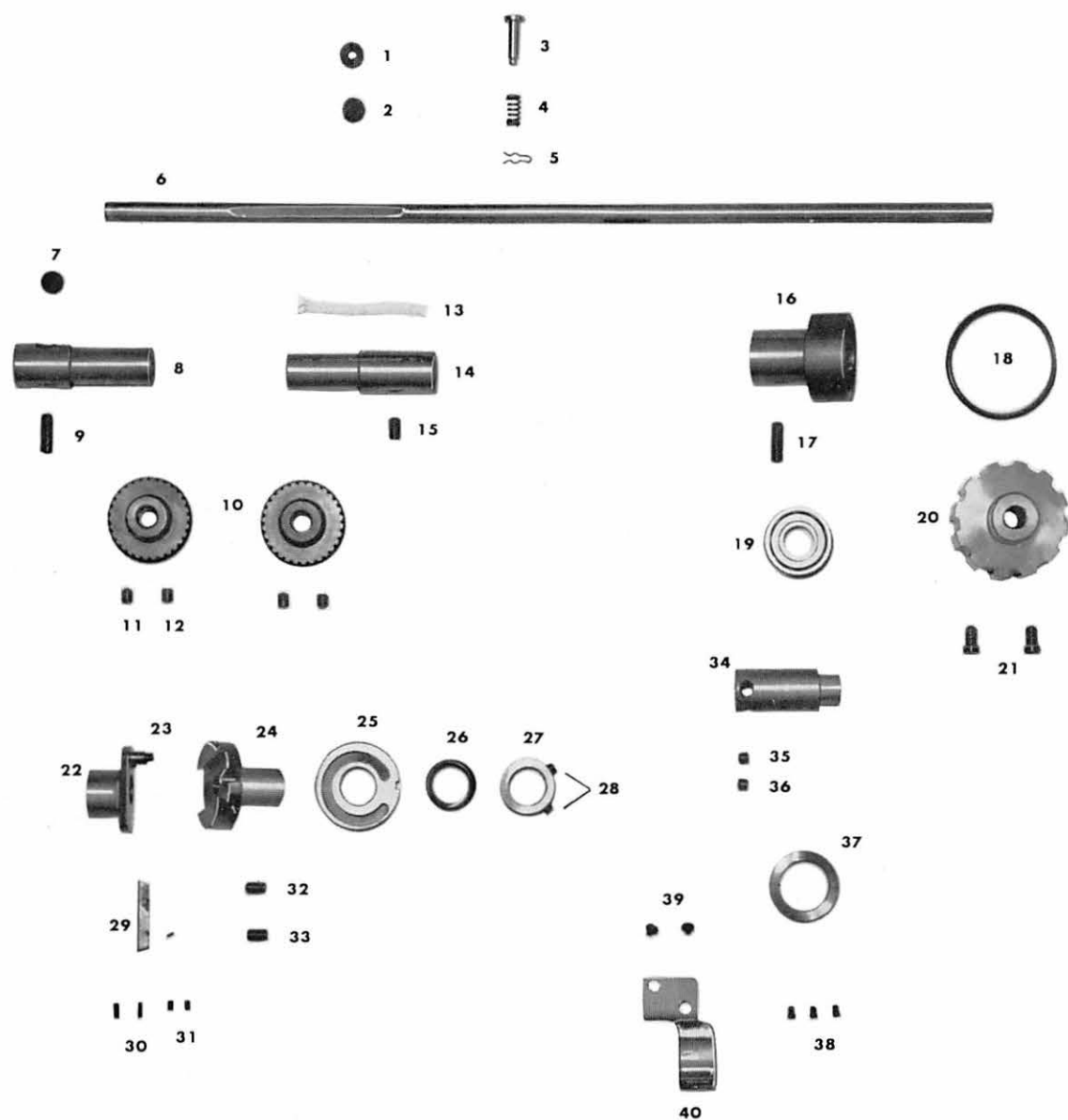


Fig. No.	Part No.	Quantity	Name
1	11131	2	Oil indicator guide pipe
2	15052	2	Oil indicator
3	10656	2	Bobbin
4	10650	2	Bobbin case opener set screw
5	10677	2	Bobbin case opener washer
6	10653	2	Bobbin case opener lever link
7	11124	2	Rotating hook complete
8	10649	2	Bobbin case opener
9	10727	2	Felt for 10651
10	10651	2	Bobbin case opener lever driving screw stud
11	10652	2	Nut for 10651
12	10727	2	Felt for 15609
13	10648	2	Bobbin case opener lever
14	15609	2	Bobbin case opener lever hinge pin
15	11137	2	Pipe for 15609
16	10573	2	Screw for 15609
17	15607	2	Hook bushing (upper)
18	11176	4	Screw for 15607 & 15608
19	11134	2	Hook driving pinion
20	10767	6	Hook driving pinion set screw
21	10644	2	Washer for 15608
22	15608	2	Hook bushing (lower)
23	11145	2	Hook saddle pinch collar (A)
24	11146	2	Hook saddle pinch collar (B)
25	11144	2	Hook saddle pinch screw
26	15606	1	Hook saddle (left)
27	10629	2	Screw for 15093
28	15093	2	Oil regulator dial
29	15094	2	Ring
30	15605	1	Hook saddle (right)
31	10647	2	Washer for 10646
32	10646	2	Hook saddle set screw
33	6604	14	Screw for 15521 & 15091
34	15521	1	Hook saddle oil reservoir (left)
35	15092	2	Gasket for hook saddle
36	15091	1	Hook saddle oil reservoir (right)

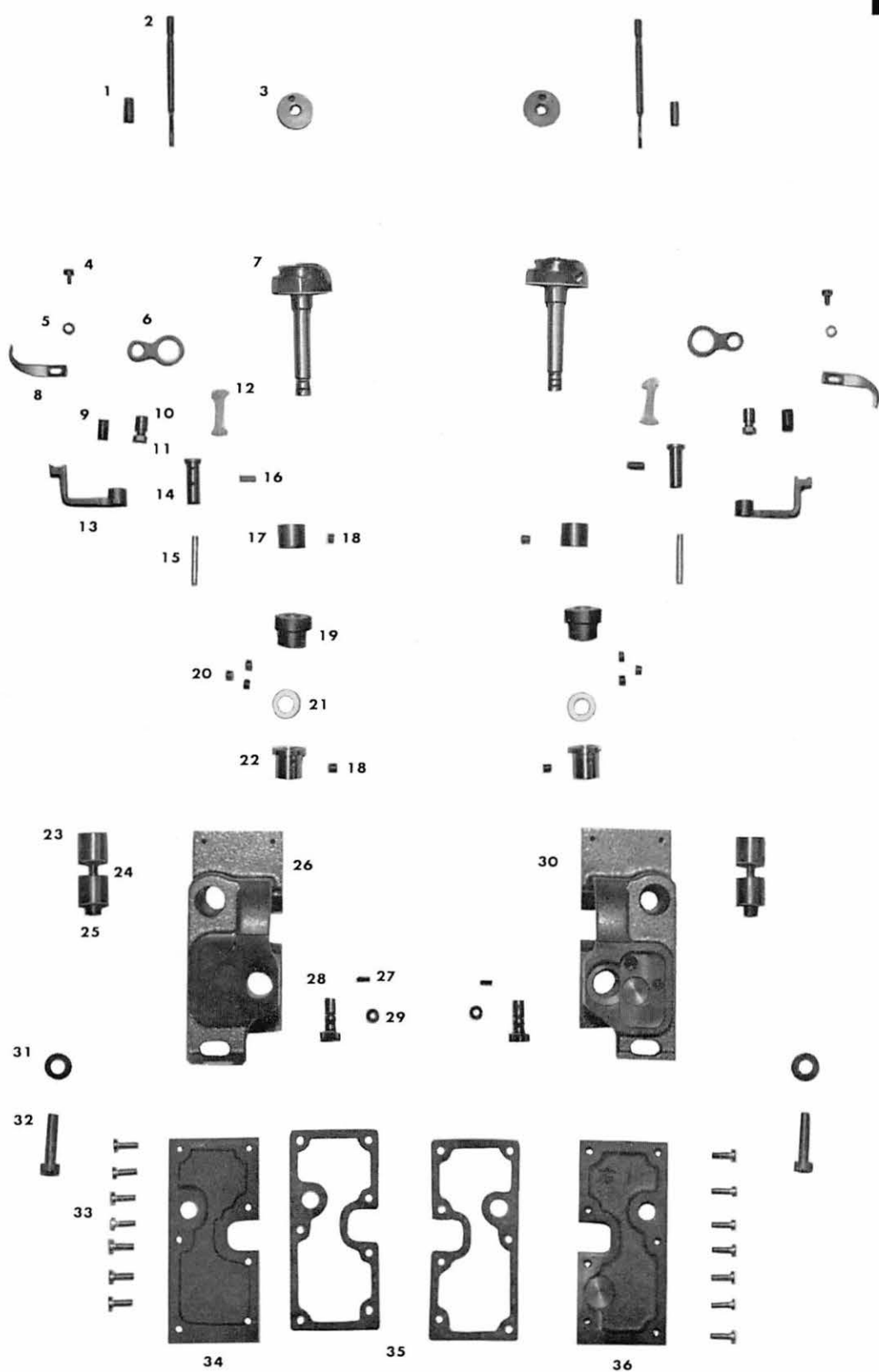


Fig. No.	Part No.	Quantity	Name
1	10735	1	Knee lifter
2	6052	3	Hinge screw
3	8125	1	Oiler
4	15082	1	Oil drain jar
5	15081	6	Set screw for 15080
6	15080	1	Oil pan
7	11193	1	Oil



1



2

7



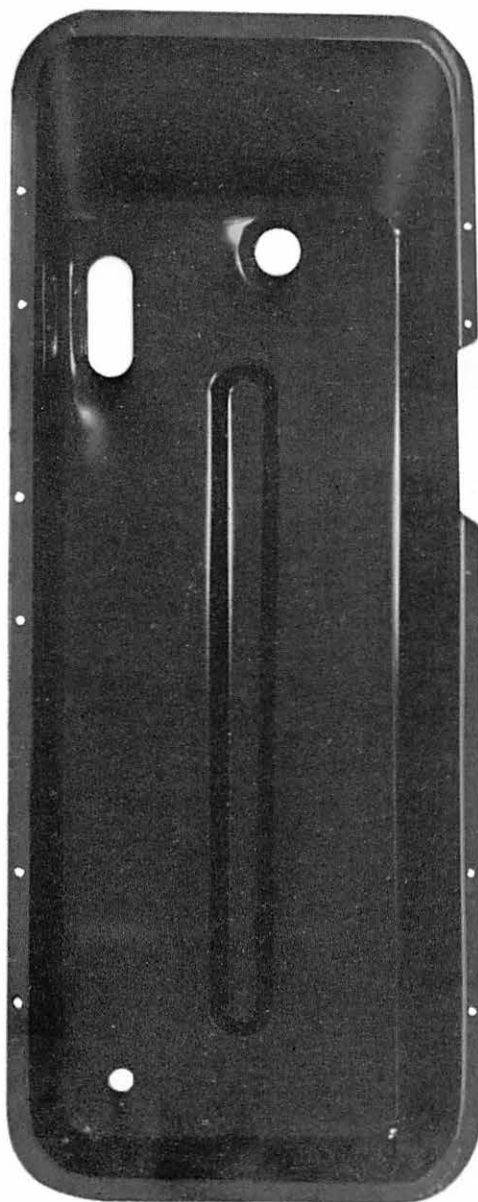
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4



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Fig. No.	Part No.	Quantity	Name
1	8118	1	Screw driver (large)
2	8120	1	Screw driver (middle)
3	8121	1	Screw driver (small)
4	10656	6	Bobbin
5	10747	1	Wrench (1/16")
6	11194	6	Needle (DP-7)
7	11171	2	Bed hinge connection base
8	6052	4	Nail
9	11170	4	Bed hinge connection set screw
10	11169	2	Bed hinge connection
11	8132	1	Accessories box
12	10748	1	Double head wrench
13	11196	1	Tweezers
14	6057	1	Vinyl cover
15	10734	1	Bobbin winder complete
16	11197	1	Cotton stand complete

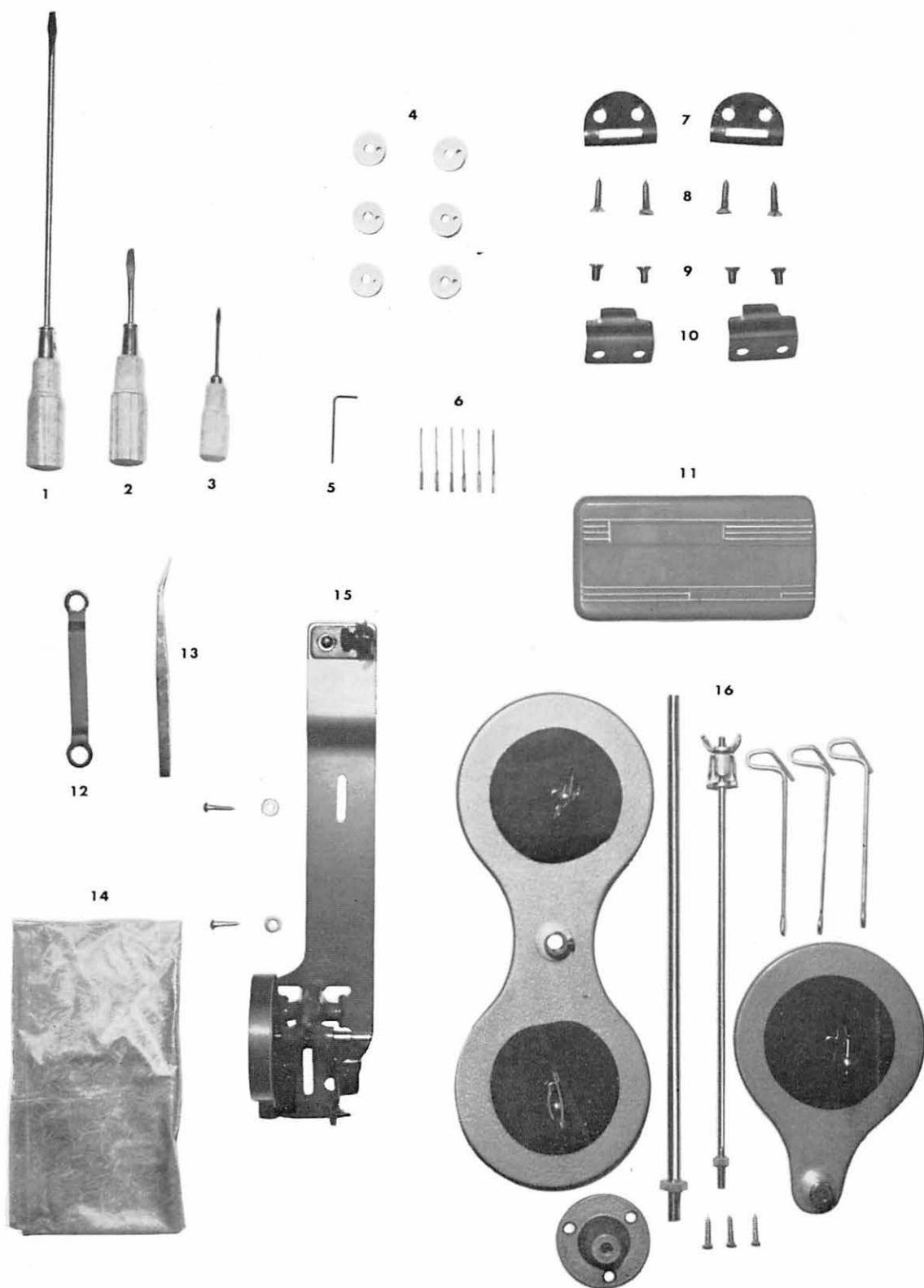


Fig. No.	Part No.	Quantity	Name
1	10519	2	Screw for 10820
2	10820	1	Feed rock shaft bell crank
3	10821	1	Pin for 10820
4	10828	2	Screw for 10821
5	10829	1	Pin for 10818
6	10818	1	Felt for 10840
7	10840	1	Feed reverse fork
8	10819	1	Feed reverse fork collar
9	3036	2	Nut for 10758
10	10758	2	Hinge screw for 10839
11	10839	1	Feed reverse fork connecting link
12	10837	1	Felt for 10839
13	10828	1	Screw for 10838 (B)
14	10827	1	Screw for 10838 (A)
15	10838	1	Feed reverse shaft bell crank
16	10403	1	Feed reverse shaft
17	10811	1	Feed reverse shaft stop
18	10612	2	Screw for 10811
19	10813	2	Nut for 10812
20	10812	2	Feed reverse shaft stop regulating screw
21	10806	1	Reverse lever return spring
22	15208	1	Fulcrum shaft
23	10842	1	Fulcrum shaft bell crank
24	8007	1	Position screw for 10843
25	10812	1	Clamp screw for 10842
26	10841	1	Bell crank connecting rod
27	10712	2	Screw for 10841
28	10802	1	Fulcrum shaft collar
29	8009	1	Screw for 10802
30	1365	1	Screw for 10844
31	10844	1	Reverse feed lever
32	10828	1	Screw for 10843 (B)
33	10827	1	Screw for 10843 (A)
34	10843	1	Feed reverse shaft bell crank

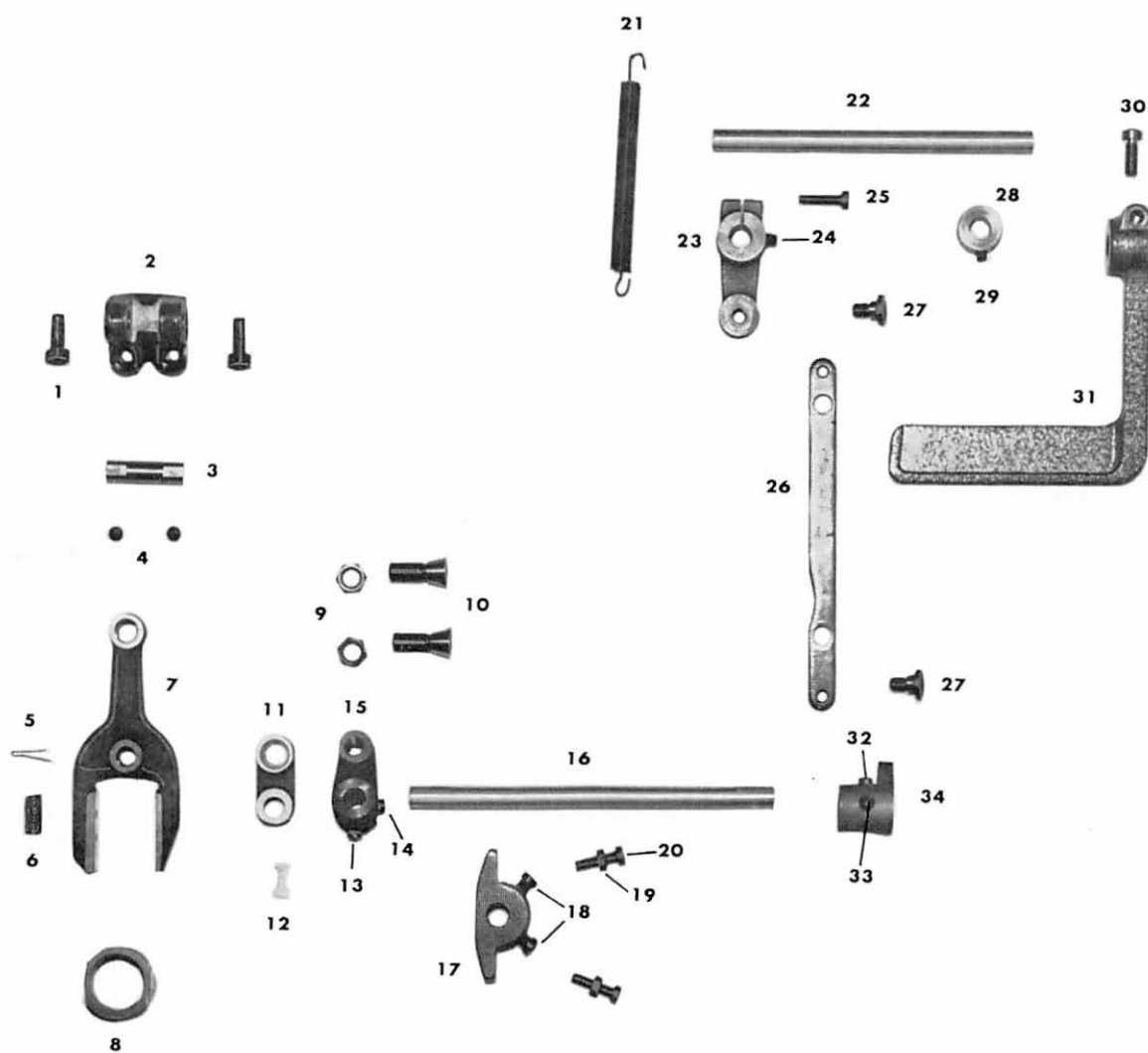
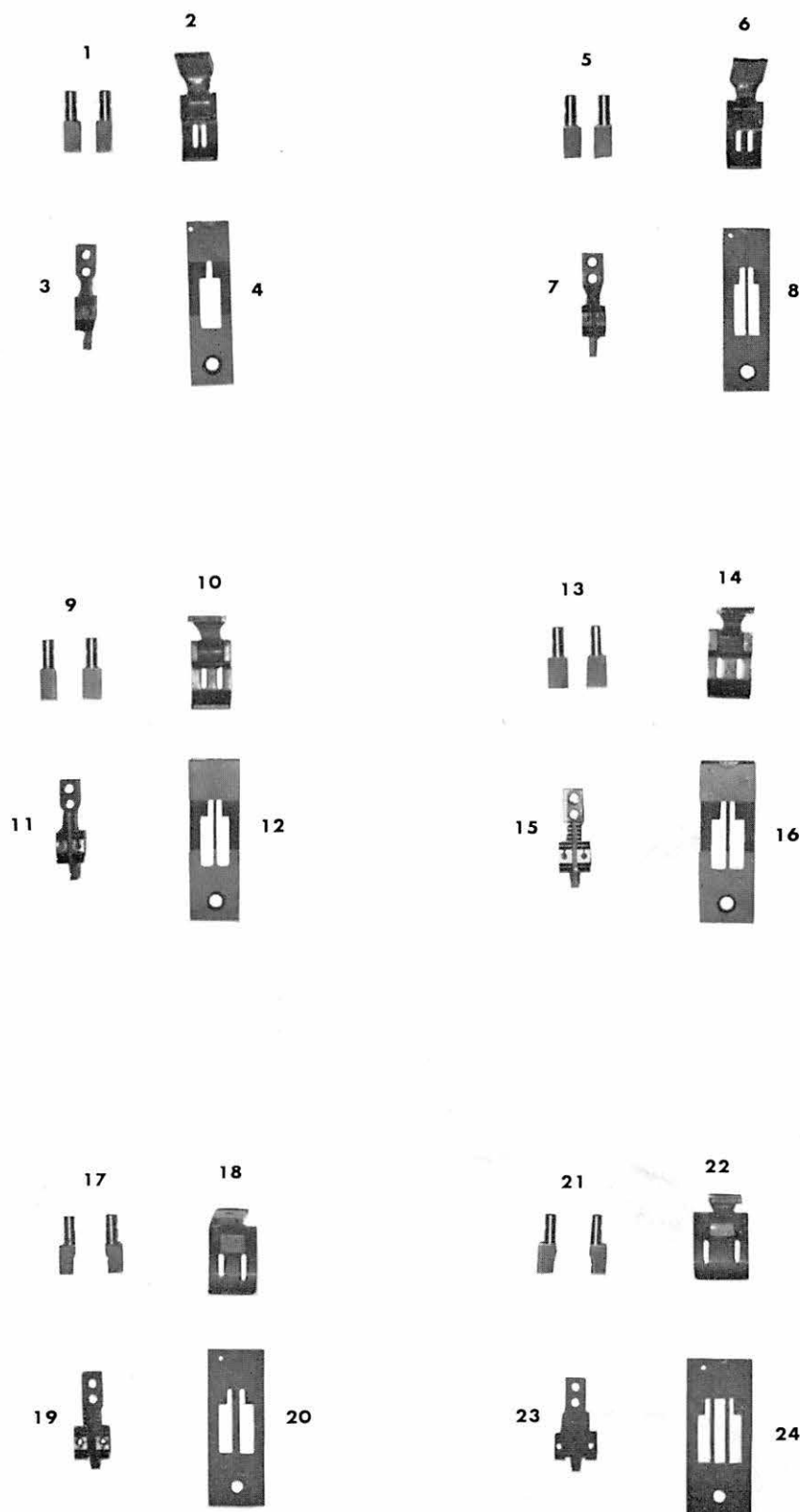


Fig. No.	Part No.	Quantity	Name
1	16295	2	Needle clamp 1/8"
2	15632	1	Presser foot 1/8"
3	11232	1	Feed dog 1/8"
4	11222	1	Needle plate 1/8"
5	16296	2	Needle clamp 3/16"
6	15633	1	Presser foot 3/16"
7	11233	1	Feed dog 3/16"
8	11223	1	Needle plate 3/16"
9	16236	2	Needle clamp 1/4"
10	15635	1	Presser foot 1/4"
11	11234	1	Feed dog 1/4"
12	11224	1	Needle plate 1/4"
13	16237	2	Needle clamp 5/16"
14	15636	1	Presser foot 5/16"
15	11235	1	Feed dog 5/16"
16	11225	1	Needle plate 5/16"
17	16238	2	Needle clamp 3/8"
18	15637	1	Presser foot 3/8"
19	11236	1	Feed dog 3/8"
20	11226	1	Needle plate 3/8"
21	16239	2	Needle clamp 1/2"
22	15639	1	Presser foot 1/2"
23	10269	1	Feed dog 1/2"
24	10229	1	Needle plate 1/2"



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4070	3	5	10520	1	26
4070	5	6	10521	1	25
4135	5	2	10522	1	24
4228	3	31	10522	15	15
6052	19	2	10522	13	47
6052	21	8	10524	1	27
6057	21	14	10524	1	42
6333	19	39	10524	1	1
6604	11	3	10524	13	1
6604	17	33	10532	7	5
7041	5	23	10532	7	11
8007	23	24	10539	7	13
8009	23	29	10540	7	14
8014	13	12	10541	7	6
8040	1	6	10543	7	2
8040	11	10	10545	9	5
8044	5	8	10548	7	17
8060	9	20	10549	7	12
8105	13	13	10551	3	30
8118	21	1	10560	13	6
8120	21	2	10561	13	5
8121	21	3	10561	7	27
8125	19	3	10561	7	29
8132	21	11	10562	1	32
10041	11	12	10563	1	29
10042	11	12	10566	1	20
10043	11	12	10566	15	28
10044	11	12	10566	15	36
10045	11	12	10567	1	22
10060	11	13	10567	15	19
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10576	1	12	10648	17	13
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10578	13	4	10650	3	60
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10588	13	29	10656	17	3
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10595	13	26	10658	13	22
10596	13	25	10658	15	11
10597	1	3	10658	15	35
10597	13	24	10659	7	10
10597	15	39	10660	7	9
10598	13	28	10664	7	15
10599	13	27	10667	11	16
10601	13	17	10668	11	17
10602	13	40	10671	15	3
10605	15	14	10673	15	4
10606	15	16	10674	15	5
10607	15	34	10677	17	5
10608	15	37	10678	9	8
10609	15	38	10679	9	7
10612	15	21	10682	9	2
10612	23	18	10684	9	4
10621	1	39	10685	9	1
10623	15	27	10690	9	21
10625	15	26	10691	9	15
10626	15	25	10692	9	16
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10726	3	26	10837	23	12
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10727	17	12	10839	23	11
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10729	1	33	10841	23	26
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10734	21	15	10843	23	34
10735	19	1	10844	23	31
10747	21	5	10857	7	8
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10754	13	38	10941	15	20
10756	13	14	10950	15	8
10758	13	36	10951	9	19
10758	23	10	10952	9	14
10761	1	30	10953	9	23
10761	7	1	10954	9	25
10761	7	4	11004	1	4
10761	13	45	11006	11	1
10763	13	32	11007	5	21
10764	1	28	11012	1	8
10764	13	30	11024	1	10
10765	15	33	11039	1	2
10767	17	20	11042	3	22
10778	13	16	11065	13	21
10779	13	15	11066	13	19
10789	9	12	11067	13	20
10790	9	13	11068	13	46
10791	9	11	11069	13	42
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10806	23	21	11070	13	44
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11166	11	15	15064	9	33
11169	21	10	15065	9	31
11170	21	9	15069	9	28
11171	21	7	15070	9	32
11176	5	10	15071	9	30
11176	17	18	15075	7	26
11193	19	7	15076	7	25
11194	21	6	15080	19	6
11196	21	13	15081	19	5
11197	21	16	15082	19	4
11222	25	4	15083	9	38
11223	25	8	15084	9	37
11224	25	12	15086	1	5
11225	25	16	15091	17	36
11226	25	20	15092	17	35
11232	25	3	15093	17	28
11233	25	7	15094	17	29
11234	25	11	15208	23	22
11235	25	15	15508	9	36
11236	25	19	15511	9	27
12048	9	17	15512	9	35
12134	15	6	15514	9	26
13059	7	21	15515	9	34
13074	1	15	15517	9	6
13075	1	21	15521	17	34
13076	11	2	15605	17	30
13085	11	14	15606	17	26
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15636	25	14	16246	3	9
15637	25	18	16247	3	8
15639	25	22	16249	3	14
15665	1	11	16250	3	10
16204	3	24	16251	3	11
16205	3	23	16252	3	13
16207	3	28	16253	3	15
16209	3	21	16254	3	12
16210	3	29	16255	3	4
16211	3	19	16256	3	1
16212	3	36	16257	3	6
16213	3	34	16258	7	3
16214	3	35	16259	5	20
16215	3	37	16260	5	24
16216	3	17	16261	5	4
16217	3	18	16262	5	18
16218	3	33	16263	5	5
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16221	3	16	16267	5	15
16222	3	46	16268	5	12
16223	3	47	16269	5	11
16224	3	48	16270	5	13
16225	3	49	16271	5	14
16226	3	51	16272	5	1
16227	3	50	16273	5	3
16228	3	56	16274	5	19
16229	3	54	16275	5	9
16230	3	53	16276	5	35
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